Contributed by J.-Ch. Buhl
Verified by C. Williams and M. Bottale
Type Material $\mathrm{Na}_{8}\left[\mathrm{AlSiO}_{4}\right]_{6} \mathrm{CO}_{3} .4 \mathrm{H}_{2} \mathrm{O}$
Method J.-Ch. Buhl [1]
Batch Composition $93 \mathrm{Na}_{2} \mathrm{O}: \mathrm{Al}_{2} \mathrm{O}_{3}: 2 \mathrm{SiO}_{2}: 10 \mathrm{NaHCO}_{3}: 1386 \mathrm{H}_{2} \mathrm{O}^{\mathrm{a}}$

## Source Materials

distilled water
sodium hydroxide (Merck pellets, analytical grade)
kaolin (Fluka)
sodium bicarbonate (Merck, analytical grade, $\mathrm{NaHCO}_{3}$ )
Batch Preparation (for 0.6 g product)
(1) $[45 \mathrm{~mL}$ water +14.4 g sodium hydroxide], stir until dissolved
(2) [(1) +0.5 g kaolin +1.7 g sodium bicarbonate], mix until uniform slurry

## Crystallization

Vessel: Teflon-lined steel autoclave
Temperature: $200^{\circ} \mathrm{C}$
Time: 48 hours
Agitation: none

## Product Recovery

(1) Cool to ambient temperature. Filter
(2) Wash free of NaOH residuals (approximately 150 mL water)
(3) Dry at $80^{\circ} \mathrm{C}$
(4) Yield: close to $100 \%$

## Product Characterization

XRD: CAN; small amounts of a disordered phase between CAN and SOD and amorphous material could be detected in the polycrystalline sample [1,2]
Elemental Analysis: $\mathrm{Na}_{8}\left[\mathrm{AlSiO}_{4}\right]_{6} \mathrm{CO}_{3} .4 \mathrm{H}_{2} \mathrm{O}^{\mathrm{b}}$
Crystal Size and Habit: small elongated needles

## References

[1] J.-Ch. Buhl, Thermochiniica Acta 178 (1991) 19
[2] G. Hermeler, J.-Ch. Buhl, W. Hoffmann, Catalysis Today 8 (1991) 415
[3] C. Liu, S. Li, K. Tu, R Xu, J. Chem. Soc., Chem. Commun. (1993) 1645

## Notes

a. CAN-formation in the water-free system is reported using butane-1,3-diol. [3]
b. Analysis of the guest anions according to the combination of simultaneous thermal analysis (TG, DTG, DTA), IR-spectroscopy and MAS NMR $\left({ }^{13} \mathrm{C}\right)$.
c. Single crystals can be prepared from a gel consisting of [50 mg kaolin (heated at $1400^{\circ} \mathrm{C}$ for two hours) $+168 \mathrm{mg} \mathrm{NaHCO} 3+320 \mathrm{mg} \mathrm{NaOH}+1 \mathrm{~mL}$ distilled water] treated at $500^{\circ} \mathrm{C}$ for 48 hours in a silver-lined steel autoclave.

